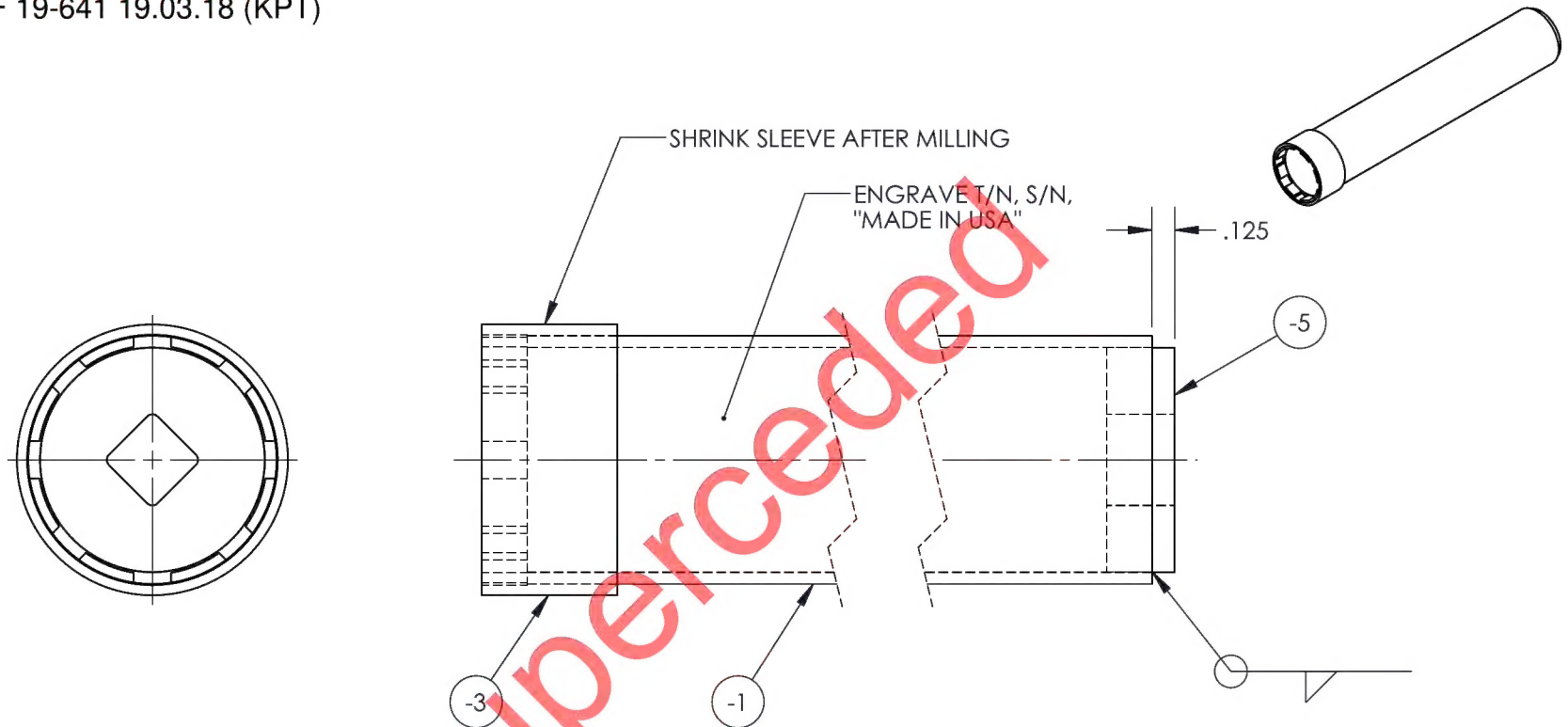


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1A		CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE P/N -1, CORRECTED CENTERLINE AND CENTER MARKS.	8/10/2009	RJC	DW
2	15-0369	UPDATED TO NEW DRAFTING STANDARDS. SEPARATED -6F & -7F DRAWINGS. CH'D TOLERANCES ON NON-CRITICAL DIMENSIONS.	12/28/2015	DPD	JAG

UNDER REVIEW
URF 19-641 19.03.18 (KPT)



NOTE:
FITS TAIL ROTOR OUTPUT SHAFT NUT SL61N-6F.

SUPERCEDED

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	TUBE	CDS		2
			-3	1	SLEEVE	CDS		3
			-5	1	CAP	1018/1020		

DART AEROSPACE	
TITLE T/R OUTPUT SHAFT NUT BARREL WRENCH	
DWG NO. RB0006-809-00759-6F	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH BLACK OXIDE SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL MD
SCALE 1:1	DATE 10/5/2006
SHEET 1 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL

UNDER REVIEW

URF 19-641 19.03.18 (KPT)



SECTION A-A

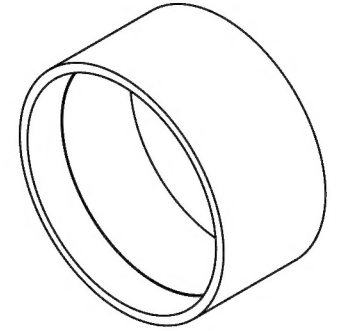
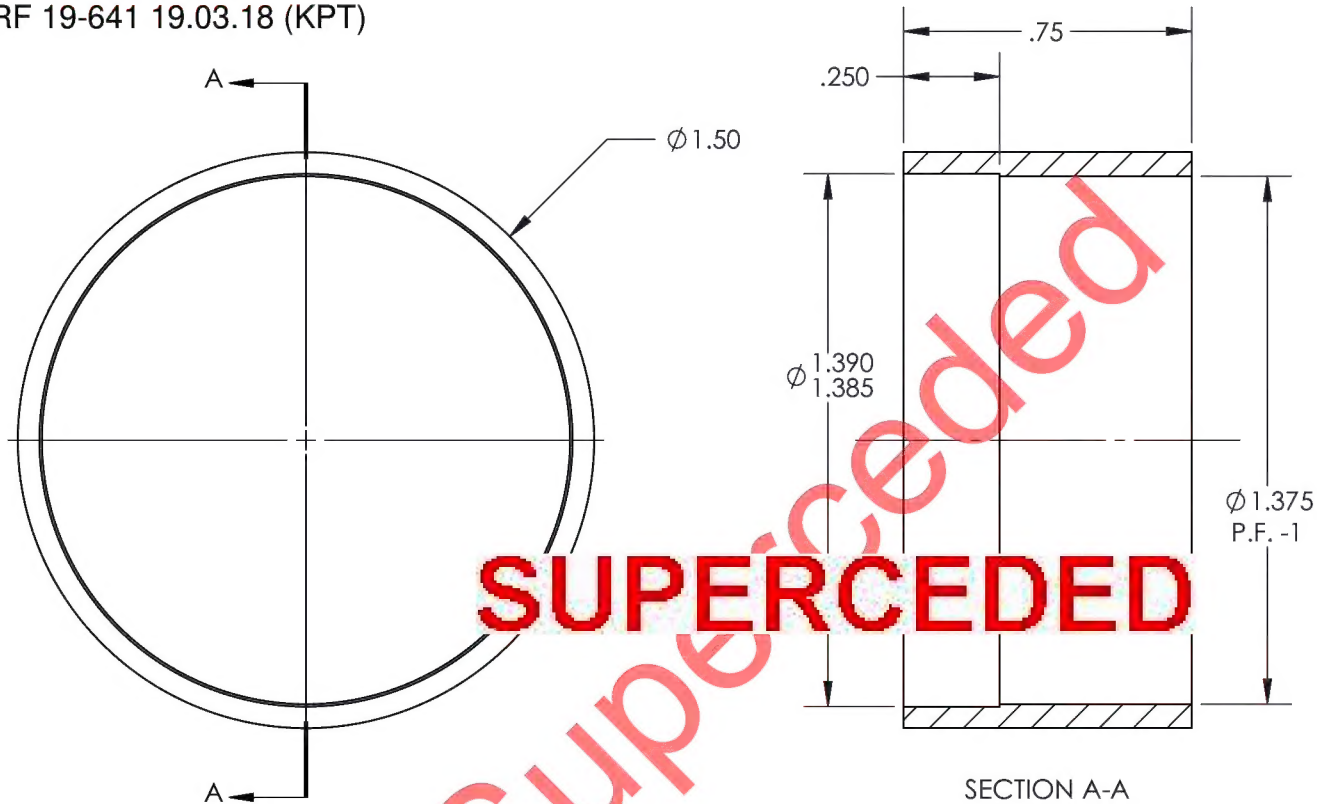
(1)
TUBE

DART AEROSPACE	
TITLE T/R OUTPUT SHAFT NUT BARREL WRENCH	
DWG NO. RB0006-809-00759-6F-1	REV 2
MAT'L CDS UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH SEE ASSEMBLY SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL MD
SCALE 1:1	DATE 10/5/2006
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL

UNDER REVIEW
URF 19-641 19.03.18 (KPT)



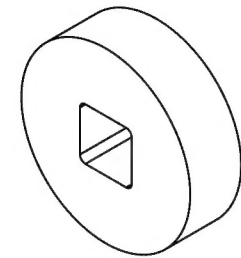
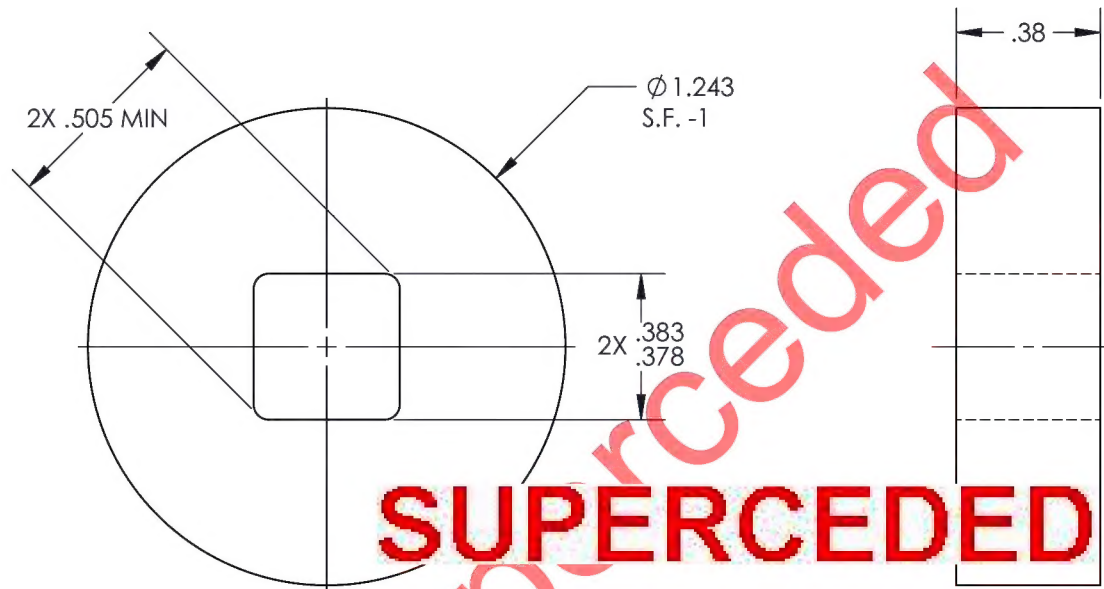
(-3)
SLEEVE

DART AEROSPACE	
TITLE T/R OUTPUT SHAFT NUT BARREL WRENCH	
DWG NO. RB0006-809-00759-6F-3	REV 2
MAT'L CDS UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH SEE ASSEMBLY SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL MD
SCALE 2:1	DATE 10/5/2006
SHEET 3 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

UNDER REVIEW
URF 19-641 19.03.18 (KPT)



(-5)
CAP

DART AEROSPACE	
TITLE T/R OUTPUT SHAFT NUT BARREL WRENCH	
DWG NO. RB0006-809-00759-6F-5	REV 2
MAT'L 1018/1020	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE ASSEMBLY
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD
SCALE 2:1	DATE 10/5/2006
SHEET 4 OF 4	